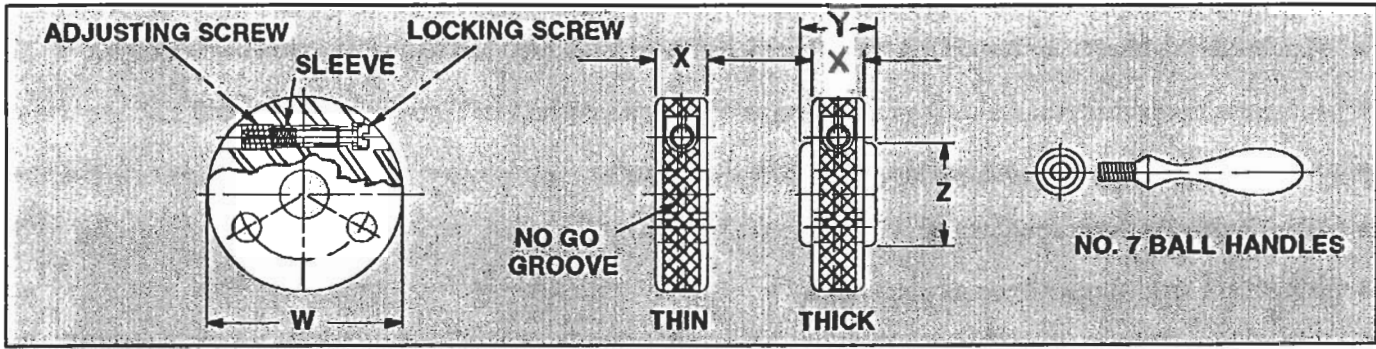


THREAD RING GAGE BLANKS



O6 GRAPHMO & 52-100

RING NO.	LOCK ASSY. NO.	RANGE		DIMENSIONS				BALL HANDLE SIZE	BALL HANDLE HOLES	NOTE
		FROM	TO & INCL.	W	X	Y	Z			
1T	1	.059	.230	1	1/4					SPECIFY 1 OR 2 SPRING HOLES
2T	2	.230	.365	1-3/8	11/32					SPECIFY THIN OR THICK
3T	3	.365	.510	1-3/4	7/16					
4T	4	.510	.825	2-3/16	9/16	3/4	1-1/16			
5T	5	.825	1.135	2-5/8	11/16	15/16	1-1/2			
6T	6	1.135	1.510	3-1/4	3/4	1-1/8	1-7/8			
7T		1.510	2.010	3-3/4	13/16	1-1/4	2-3/8			
8T	7	2.010	2.510	4-1/2	7/8	1-5/16	2-7/8			
9T		2.510	3.010	5	7/8	1-3/8	3-3/8			
10T		3.010	3.510	5-1/2	15/16	1-7/16	3-7/8			
11T		3.510	4.010	6-3/8	15/16		4-5/8			
12T		4.010	4.760	7-1/4			5-3/8			
13T		4.760	5.510	8-1/4			6-1/2			
14T	8	5.510	6.260	9-1/4			7-3/8			
15T		6.260	7.010	10-1/4			8-1/8			
16T		7.010	7.760	11-1/4			8-7/8			
17T		7.760	8.510	12-1/4	1	1-1/2	9-5/8	7	2	
18T		8.510	9.260	13-1/4			10-3/8			
19T		9.260	10.010	14-1/4			11-1/8			
20T		10.010	10.760	15-1/4			11-7/8			
21T		10.760	11.510	16-1/4			12-5/8			
22T		11.510	12.260	17-1/4			13-5/8			

NOTE: Rings larger than 22T quoted upon request.

All thread ring gage blanks are made to the American Gage Design Standards from oil hardening tool steel, not heat treated. These blanks can be bored to your specified size, allowing grind stock, for an additional charge.