

NEW pipe thread standards



Are you a pipe fitter or manufacturer of threaded pipes?

If the answer is yes to either, then you need to be aware that this month sees the publication of two new standards on pipe threads.

■ **BS EN ISO 228:2003 Pipe threads where pressure-tight joints are not made on the threads** comes in two parts.

Part 1: Dimensions, tolerances and designation specifies the requirements for:

- thread form
- dimension
- tolerances
- designation for fastening pipe threads

of thread **size** designation in the range of 1/16 inch to 6 inches inclusive. Both internal and external threads are parallel threads, intended for the mechanical assembly of the component parts of fittings, cocks, valves and accessories.

Part 2: Verification by means of limit gauges specifies the verification, by means of limit gauges, of cylindrical threads. The dimensions and tolerances for this are given in Part 1.

BS EN ISO 228:2003 Parts 1 and 2 together, supersede BS 2778:1986 which is now withdrawn.

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